

[HEM FLANGE]

Abstract of Disclosure

An open hem flange for a vehicle door includes an inner reinforcing panel and an outer panel having a first outer portion and a second inner portion folded about the inner panel at a base. The inner reinforcing panel includes dimpled sections against the second outer portion which provides a gap between the inner panel and the second inner portion of the outer. A gap also exists between the inner reinforcing panel and the outer portion of the outer panel to allow the hem flange to be properly cleaned and electrocoated.

Figures